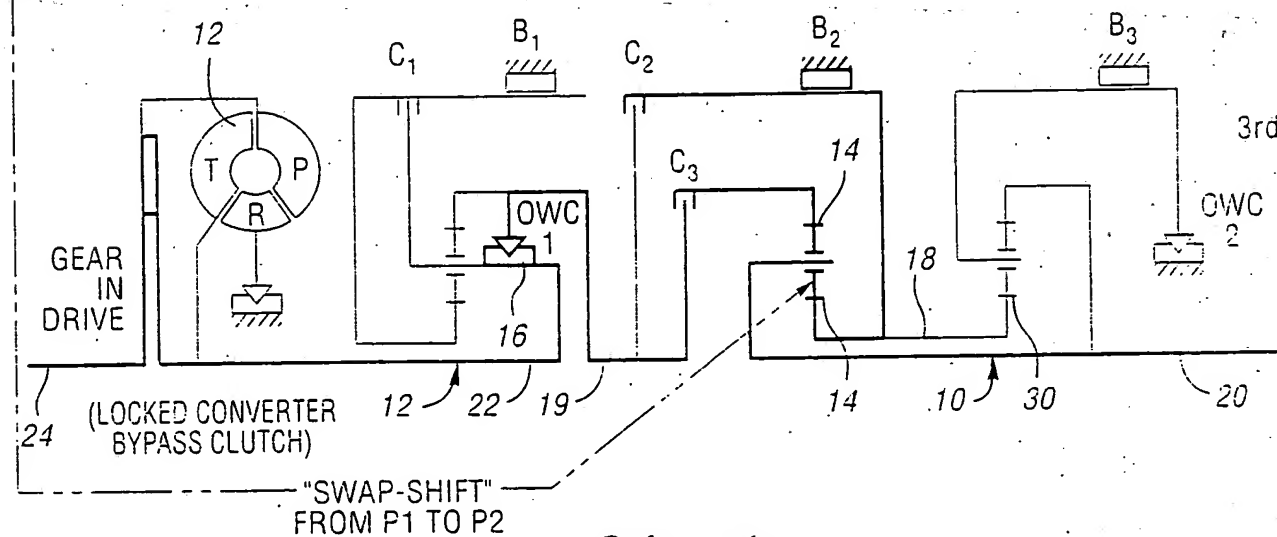
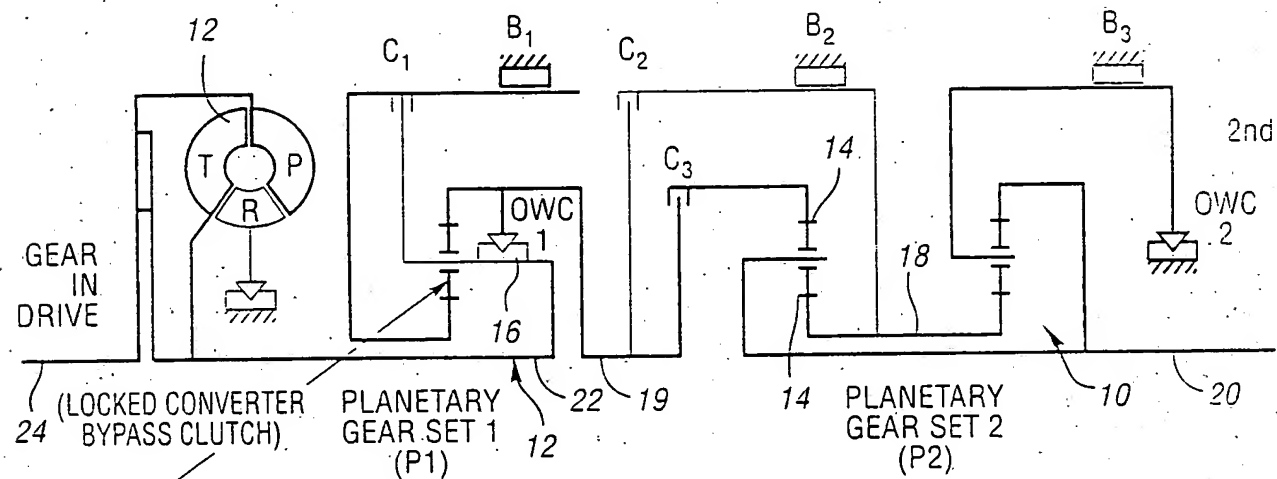
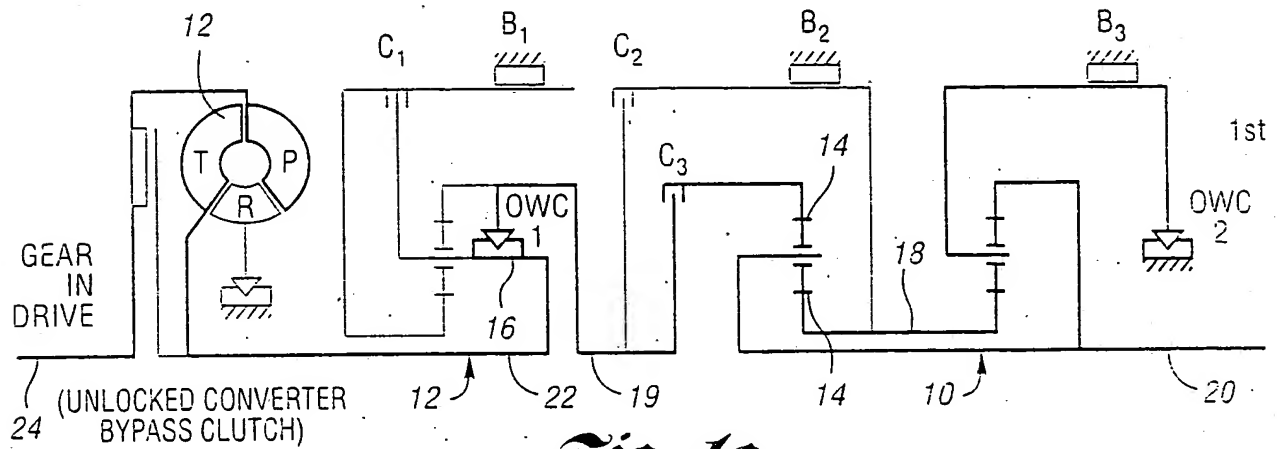


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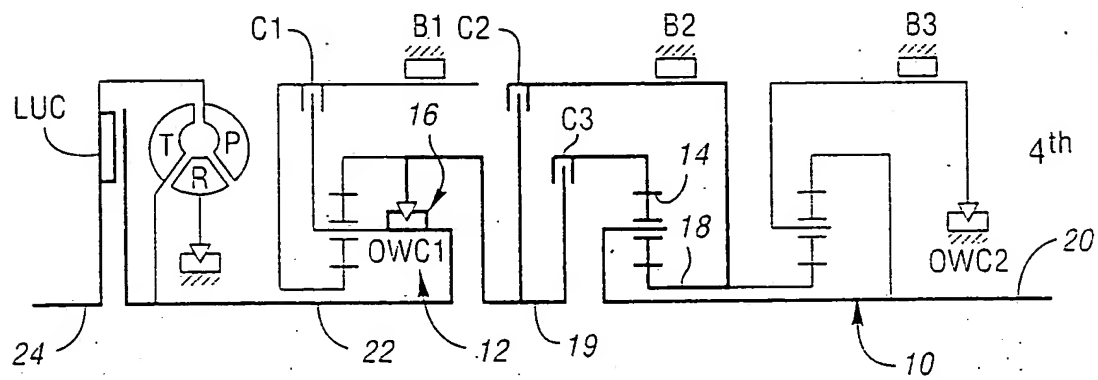


Fig. 1d

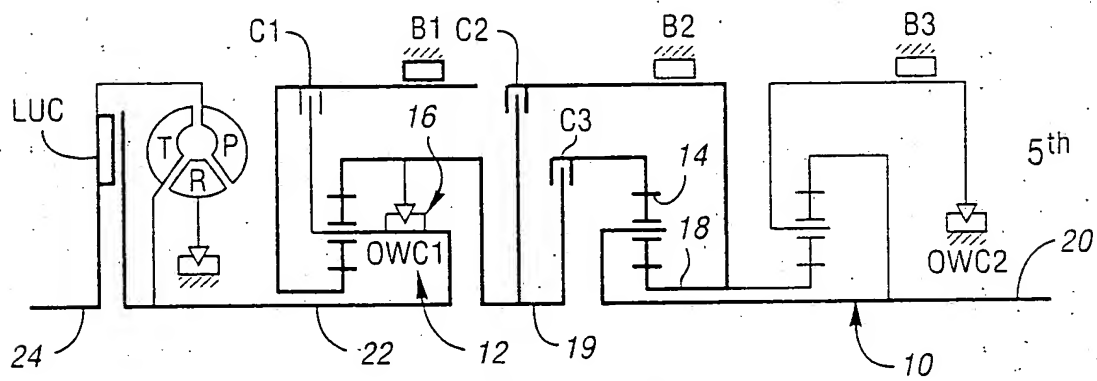


Fig. 1e

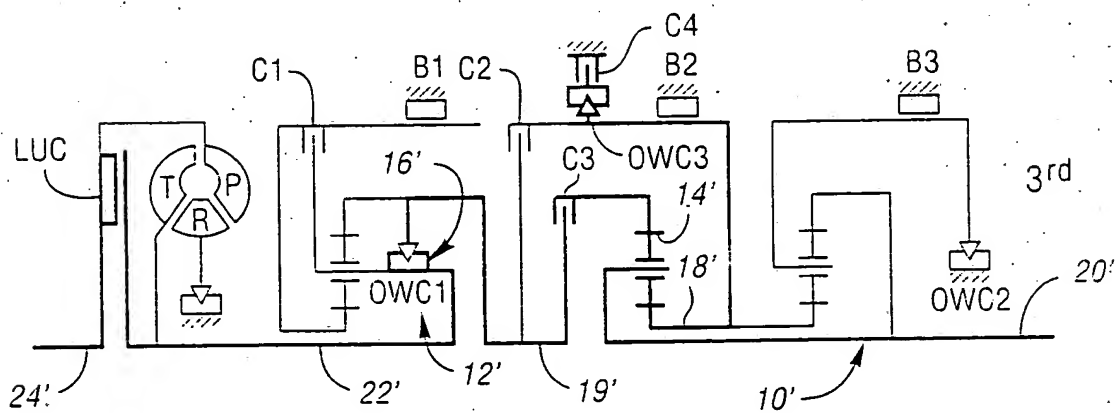


Fig. 1f

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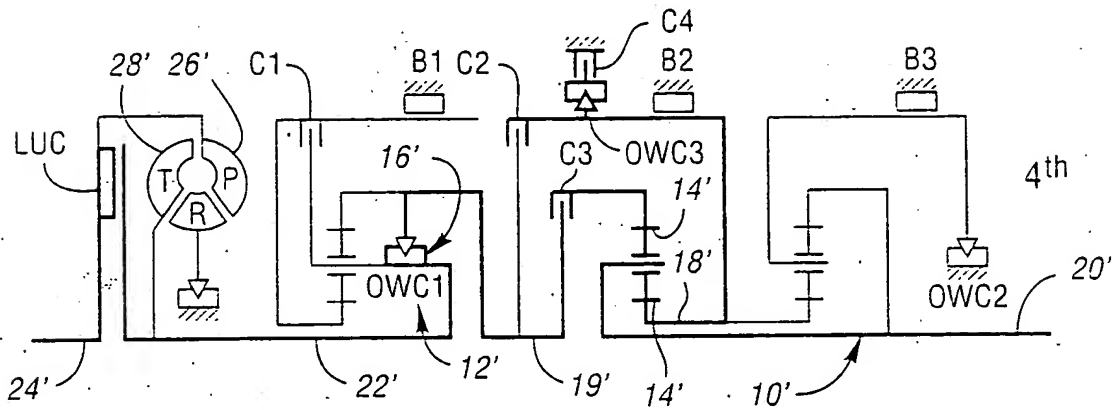


Fig. 1g

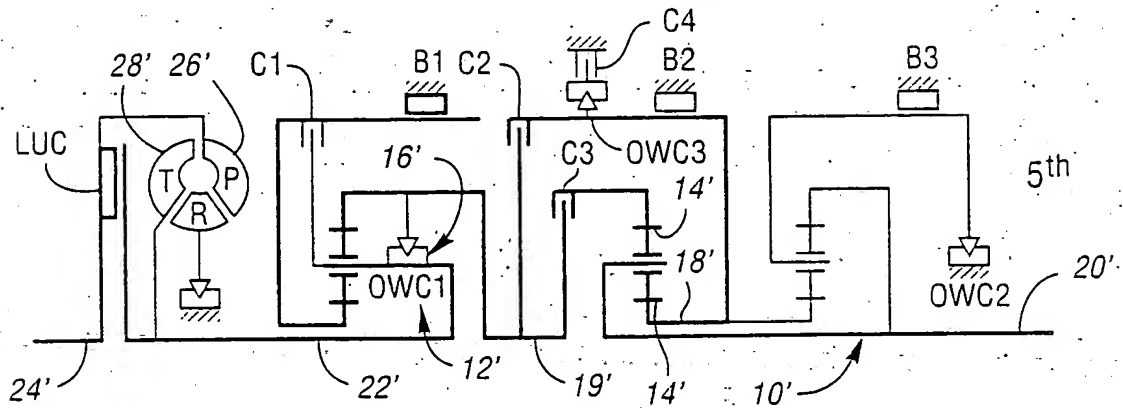


Fig. 1h

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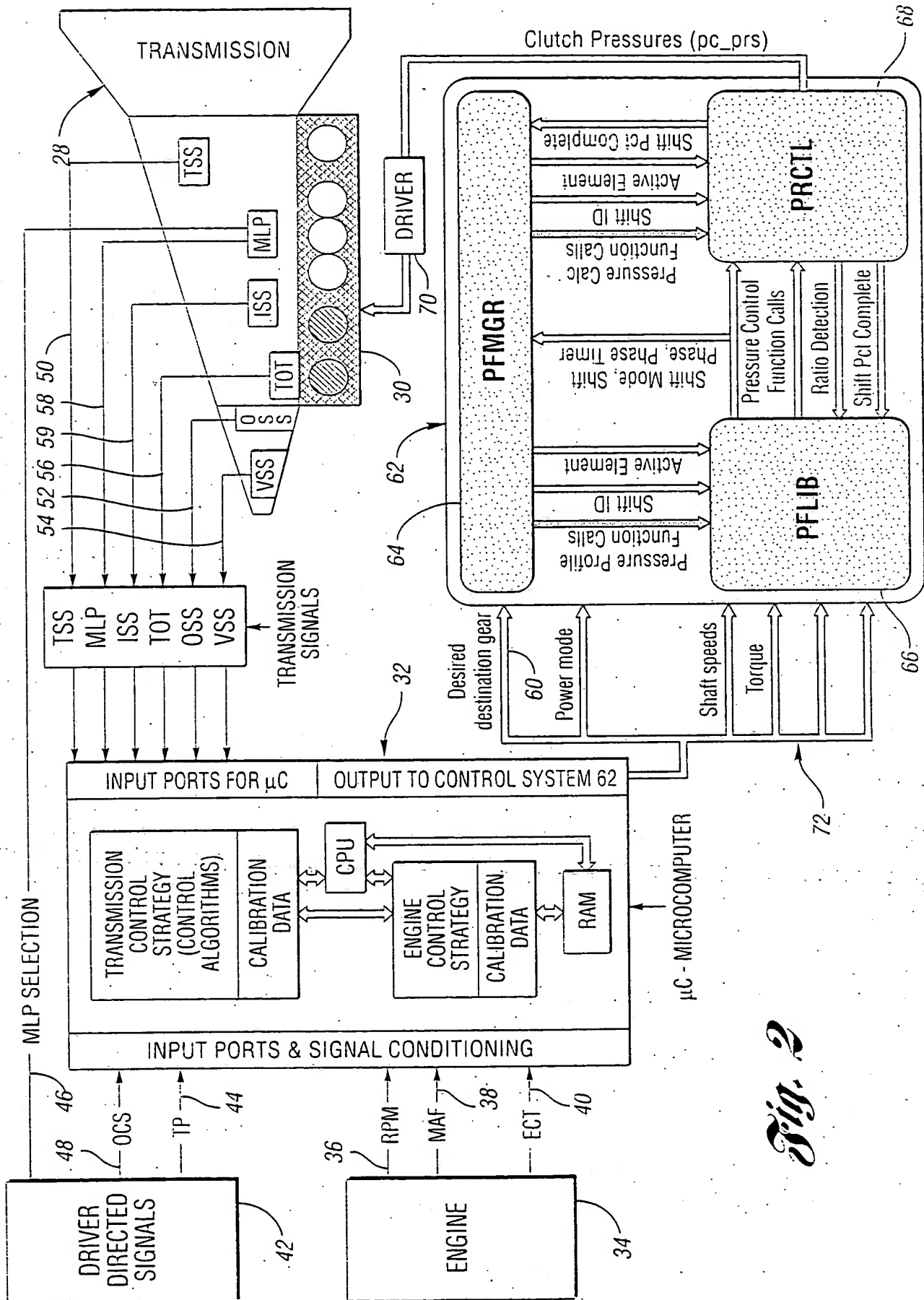


Fig. 2

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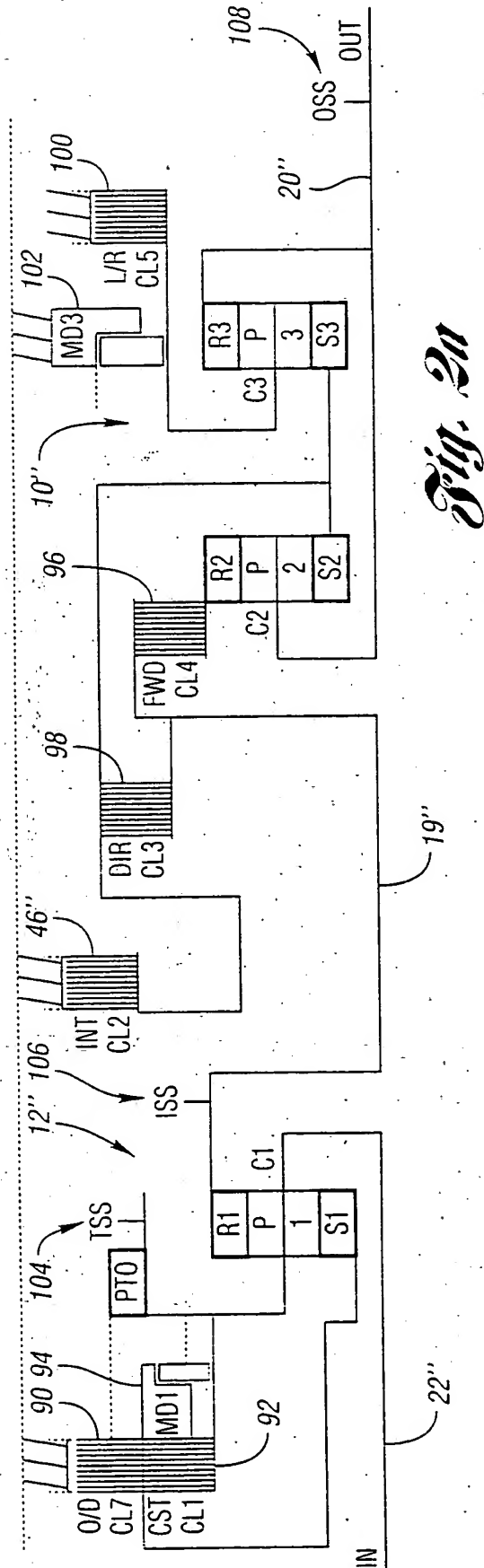


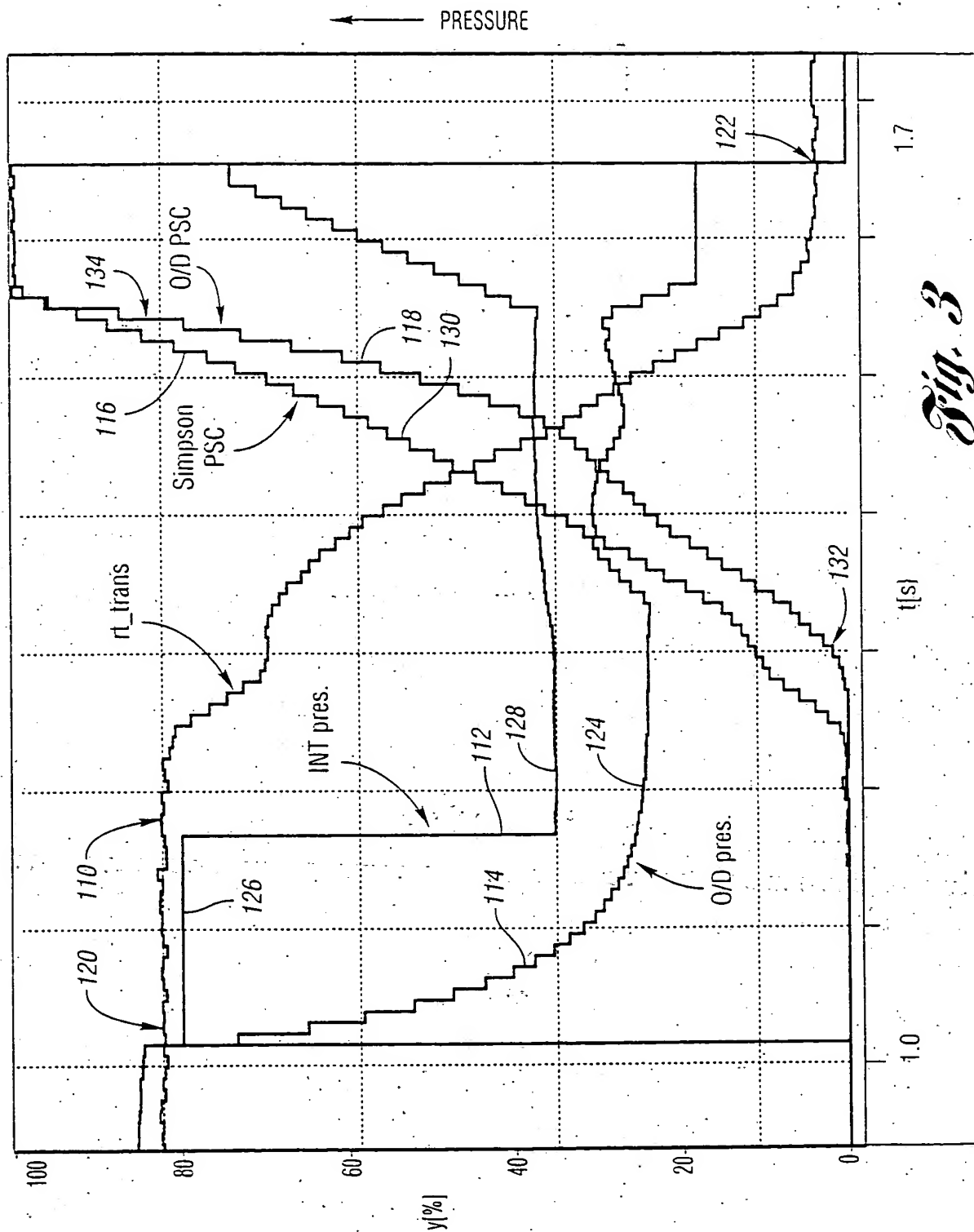
Fig. 2b

GEAR	1	2	3	4	5	6
2-SPEED OD SET	LOW 1	HIGH 0.712	LOW 1	HIGH 0.712	LOW 1	HIGH 0.712
3-SPEED SIMPSON GEAR SET	1st 3.090	1st 3.091	2nd 1.538	2nd 1.539	3rd 1.000	3rd 1.000
TOTAL GEAR RATIO	3.09	2.201	1.538	1.096	1	0.712

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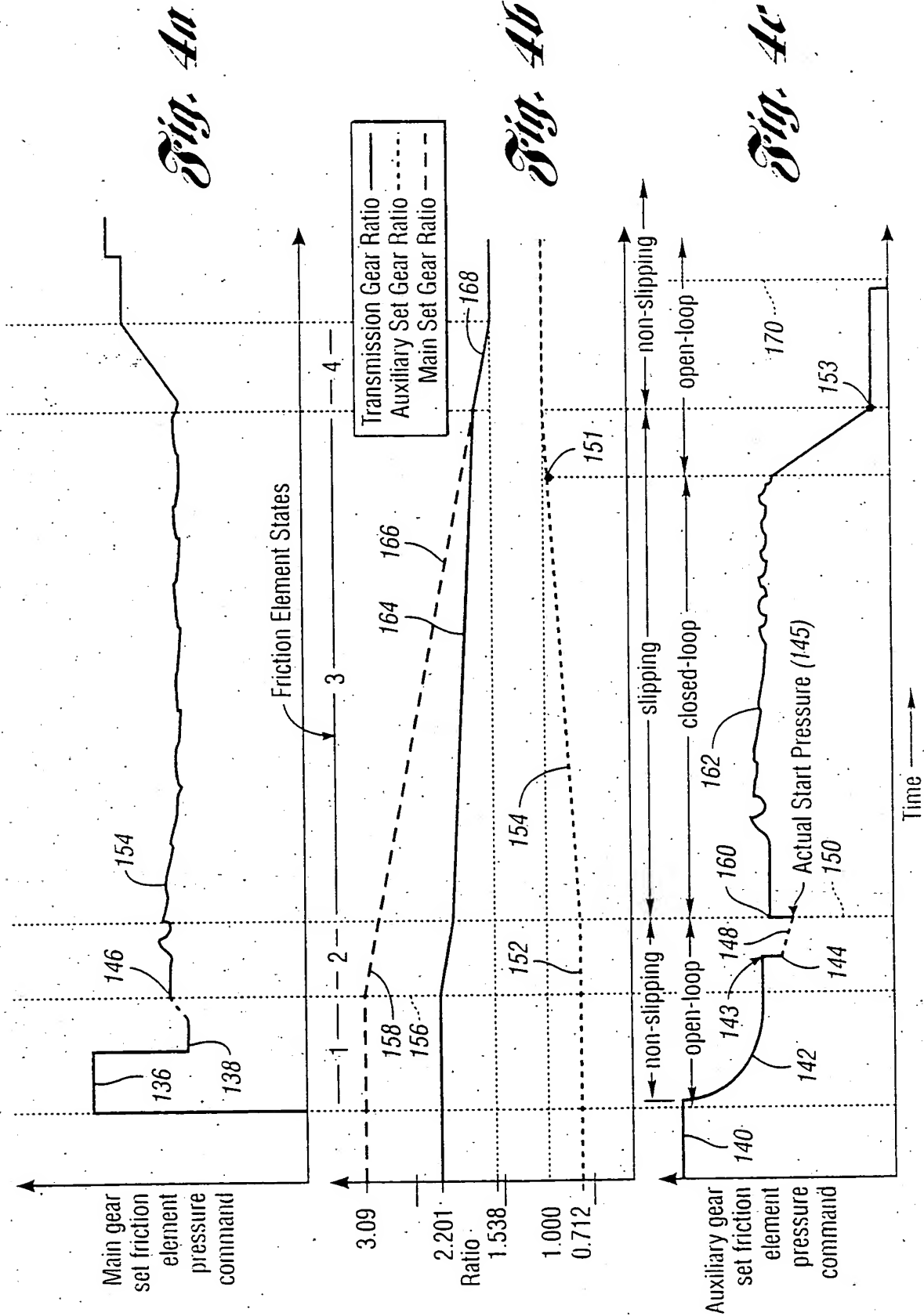
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Fig. 5a

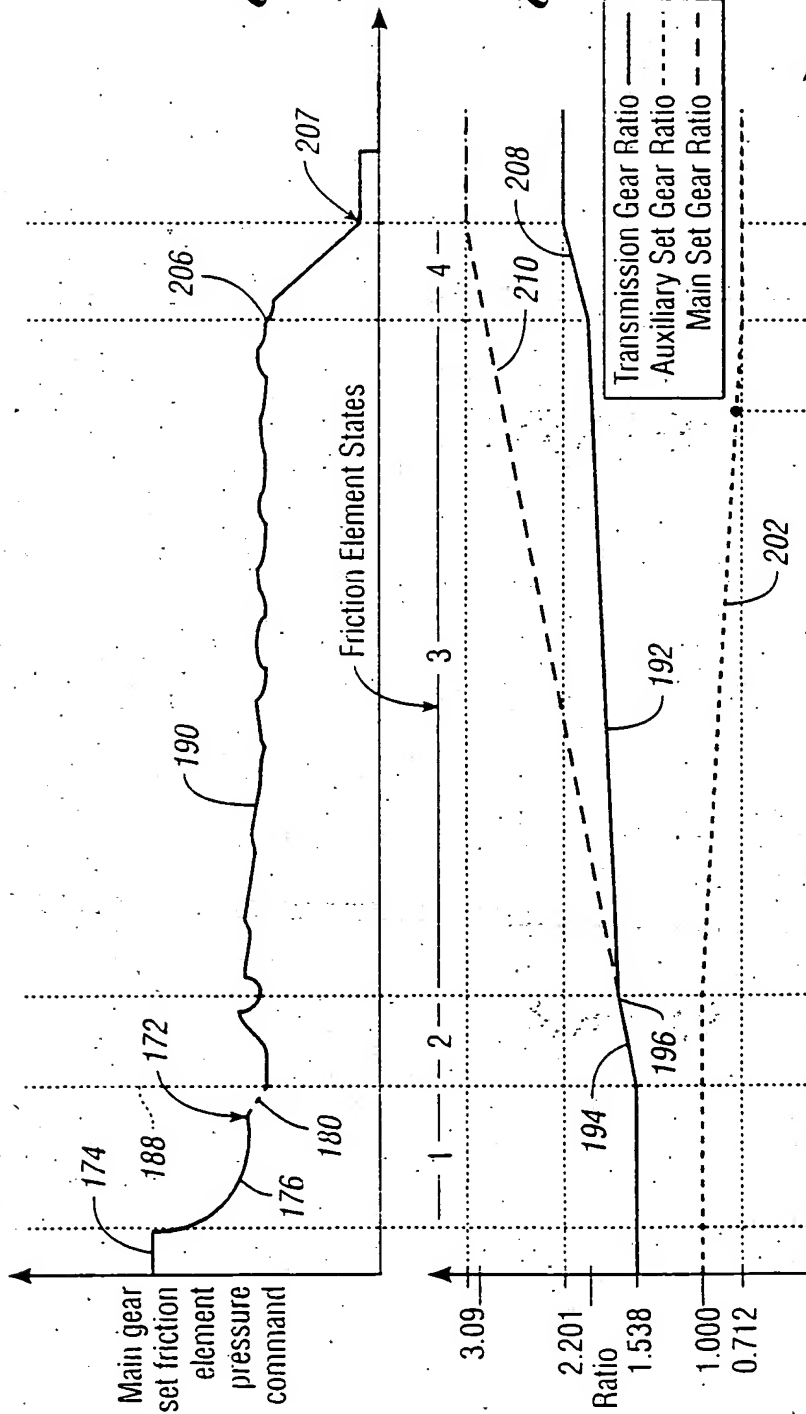
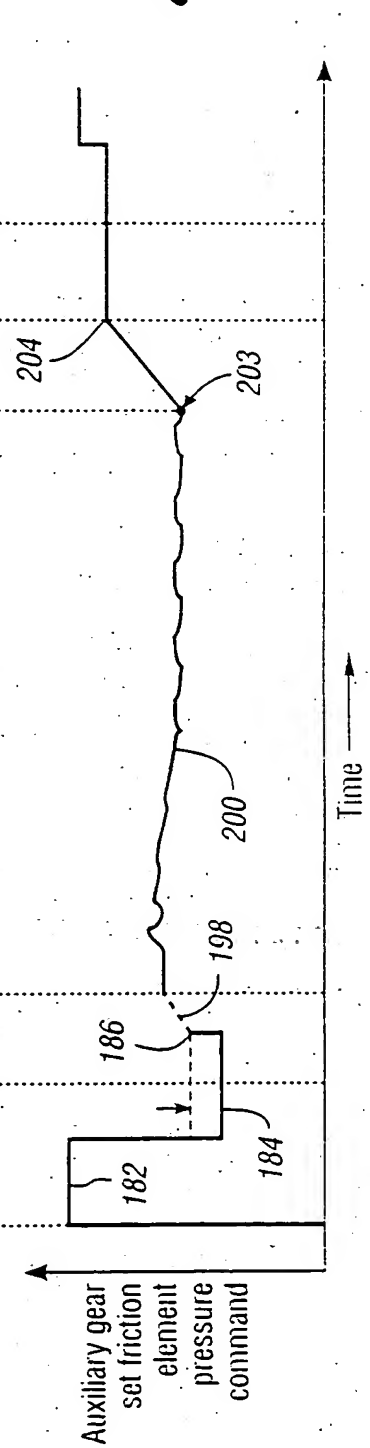
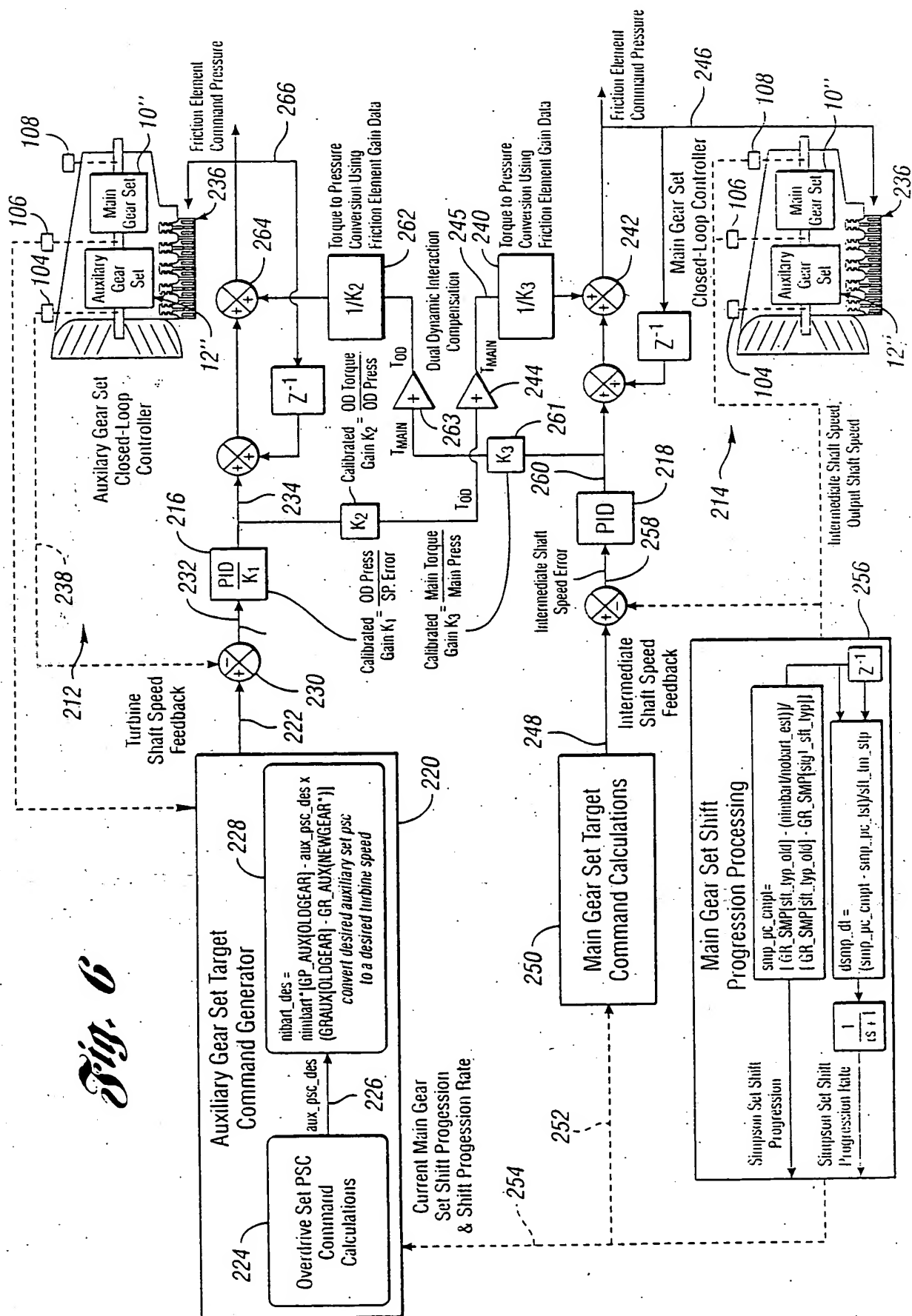


Fig. 5b

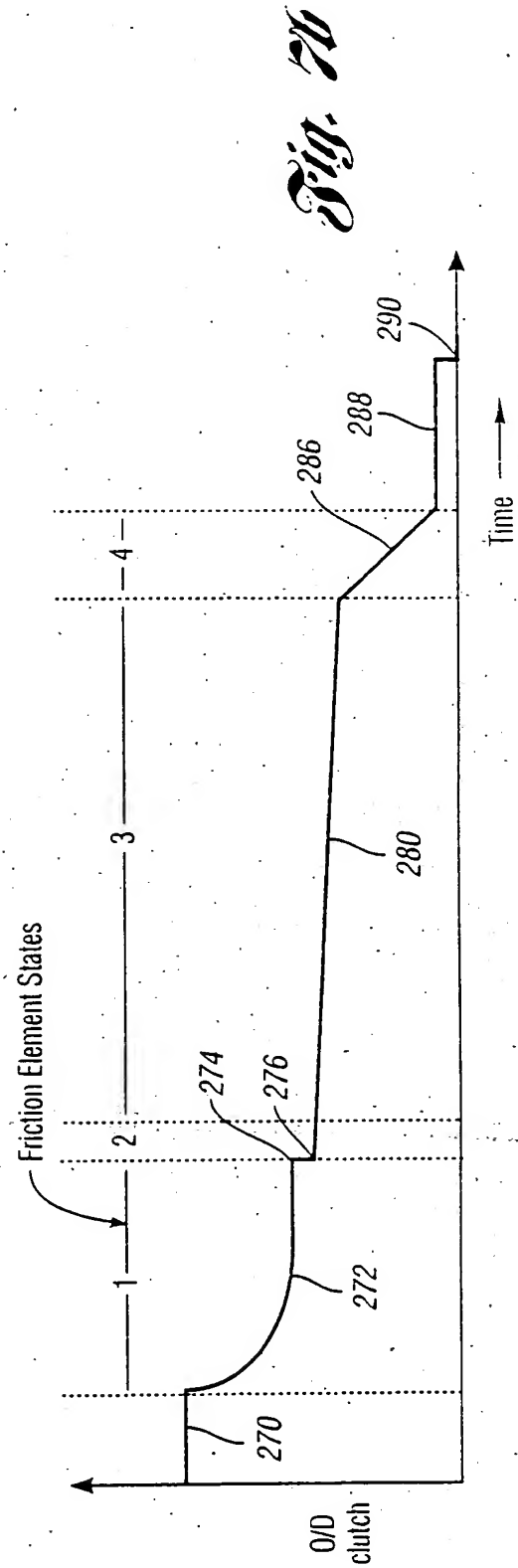
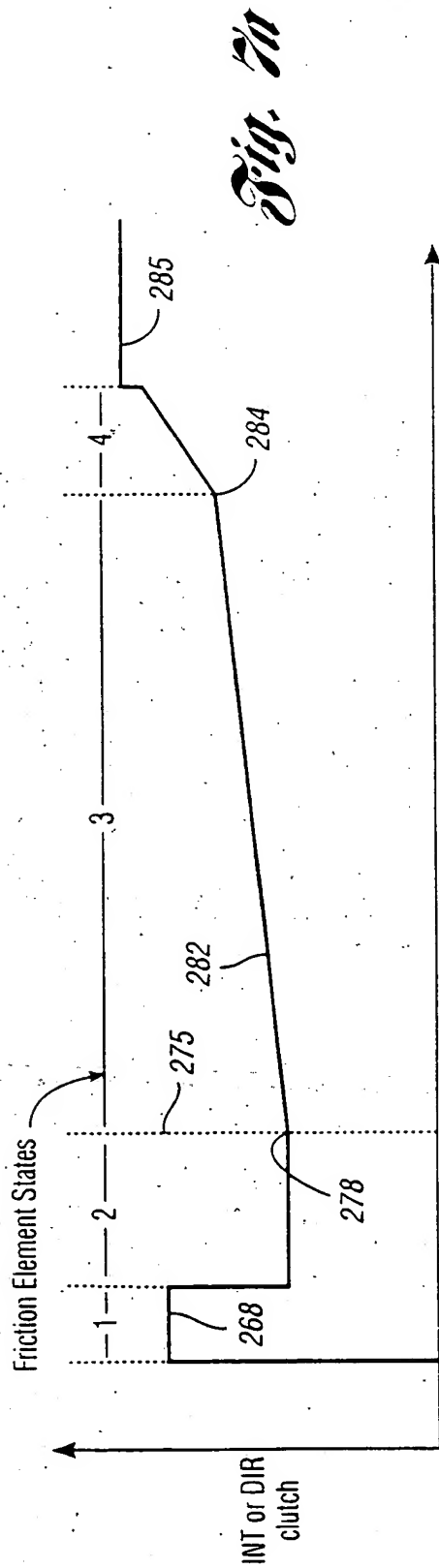




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Fig. 8a

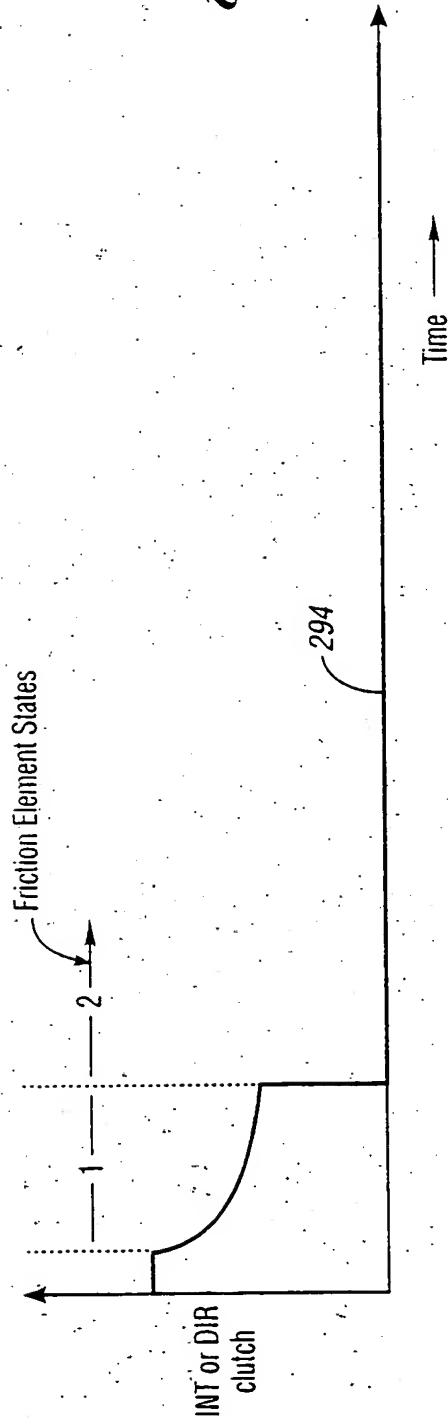
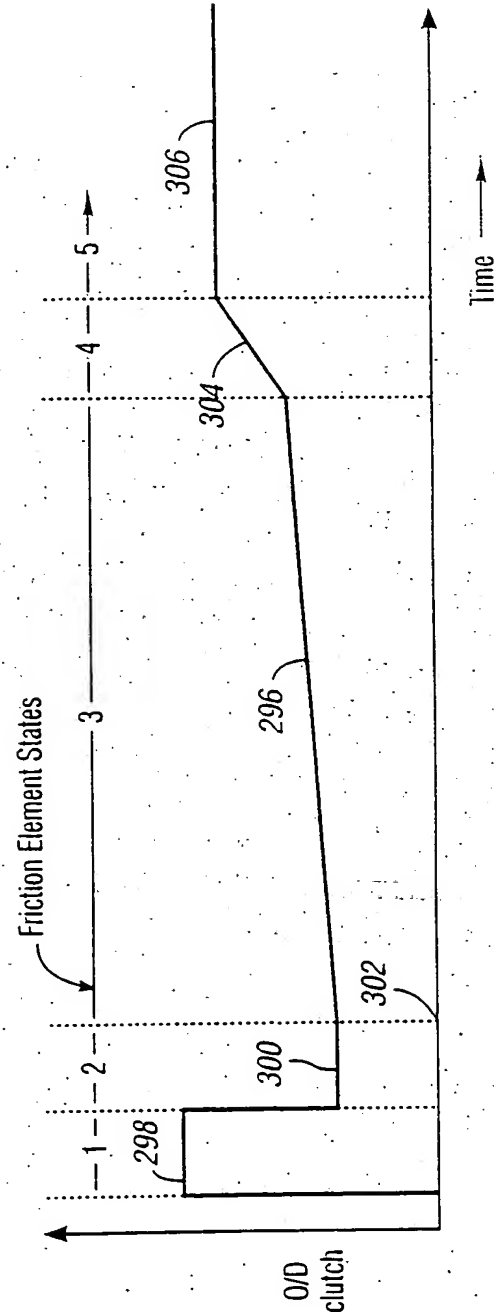


Fig. 8b



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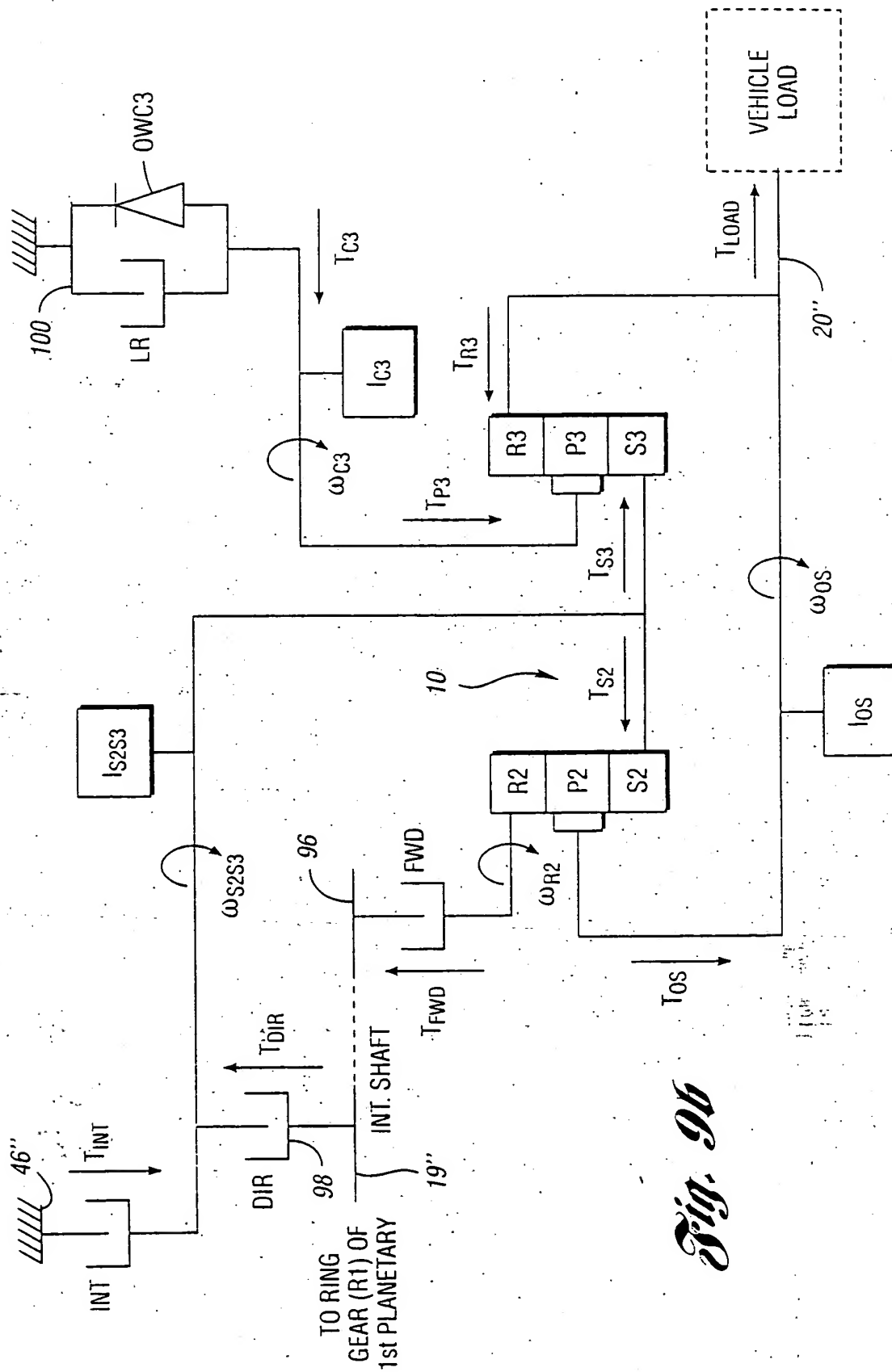


Fig. 9b